



CORVAIR ENGINE CASE  
WORK STAND

MATERIAL: 1" X 1" X 1/8" STEEL ANGLE STOCK OR LARGER

- ① CUT 4 PIECES 12 1/2" LONG
- ② CUT 2 PIECES 6 3/4" LONG
- ③ CUT 2 PIECES 8 3/4" LONG
- ④ DRILL 3/8" HOLES IN THE 4 12 1/2" LONG PIECES (HOLES ARE 11 3/8" APART)
- ⑤ TACK WELD THE VERTICAL LEGS TO THE TOP RAILS - NOTE THE HOLE ORIENTATION!
- ⑥ TACK WELD THE LEG-TOPRAIL ASSEMBLIES TO THE BOTTOM RAILS
- ⑦ SQUARE EVERYTHING UP & TEST FIT WITH AN ENGINE CASE HALF
- ⑧ FINISH WELD, CLEAN UP & PAINT

- I DRILLED & TAPPED TWO 1/4"-20 & TWO 5/16"-18 HOLES IN THE VERTICAL LEGS TO STORE THE CASE MOUNTING BOLTS WHEN STAND ISN'T BEING USED,